

TFT COLOR LCD MODULE

NL4827HC19-05B

**11cm (4.3 Type)
WQVGA**

DATA SHEET 
DOD-PP-0584 (1st edition)



**This PRELIMINARY DATA SHEET is updated
document from DOD-PP-0569(6).**

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Examples: Military systems, aircraft control equipment, aerospace equipment, nuclear reactor control systems, medical equipment/devices/systems for life support, etc.

The quality grade of this product is the "**Standard**" unless otherwise specified in this document.

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1. OUTLINE

1.1 STRUCTURE AND PRINCIPLE

Color LCD module NL4827HC19-05B is composed of the amorphous silicon thin film transistor liquid crystal display (a-Si TFT LCD) panel structure with driver LSIs for driving the TFT (Thin Film Transistor) array, touch panel (T/P) and a backlight.

The a-Si TFT LCD panel structure is injected liquid crystal material into a narrow gap between the TFT array glass substrate and a color-filter glass substrate.

Color (Red, Green, Blue) data signals from a host system (e.g. signal generator, etc.) are modulated into best form for active matrix system by a controller, and sent to the driver LSIs which drive the individual TFT arrays.

The TFT array as an electro-optical switch regulates the amount of transmitted light from the backlight assembly, when it is controlled by data signals. Color images are created by regulating the amount of transmitted light through the TFT array of red, green and blue dots.

1.2 APPLICATION

- Personal navigation device

1.3 FEATURES

- Transmissive type
- Backlight and touch panel attached
- High luminance
- High contrast
- Including LCD controller and power supply
- 8-bit digital RGB signals
- Compliance with the European RoHS directive (2002/95/EC)

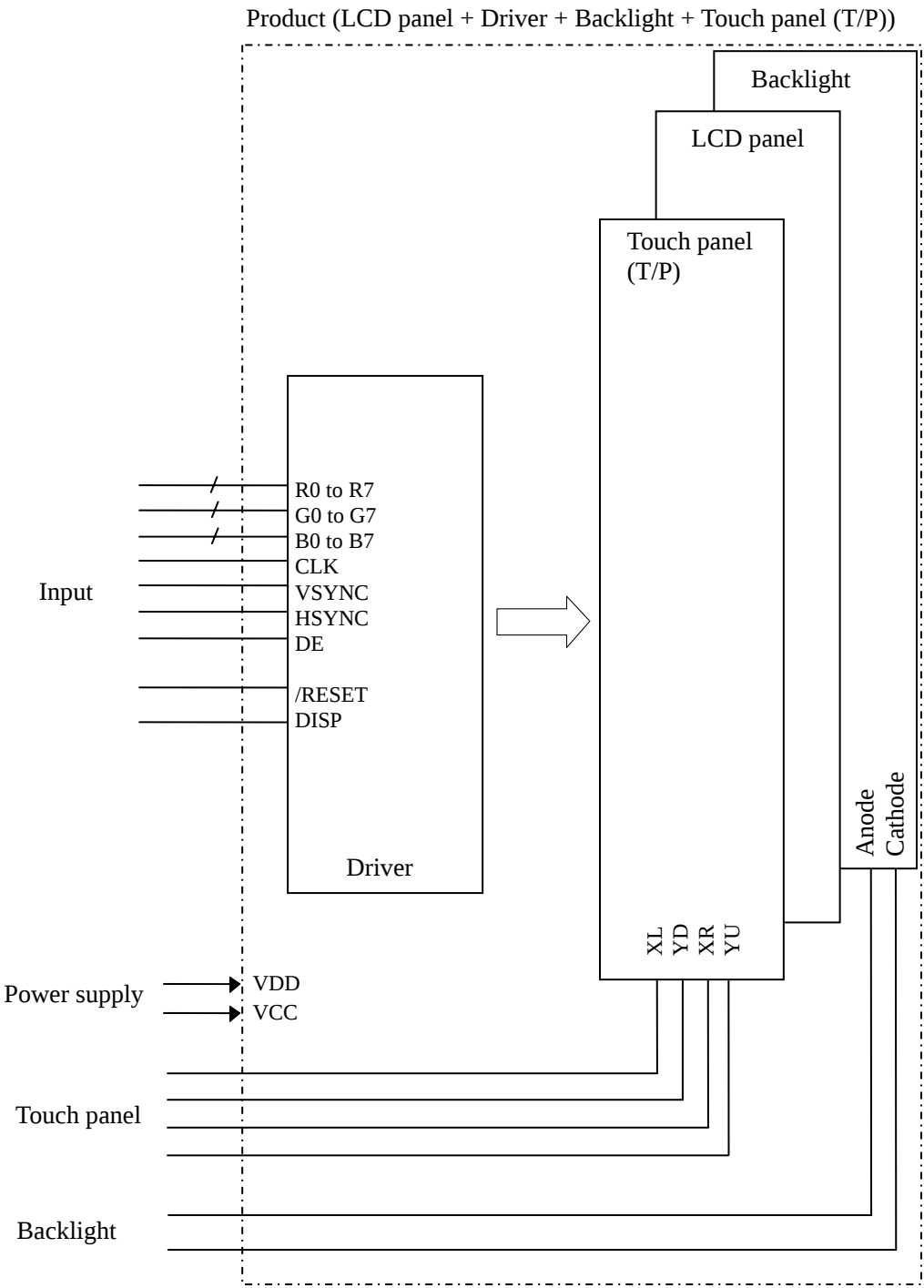


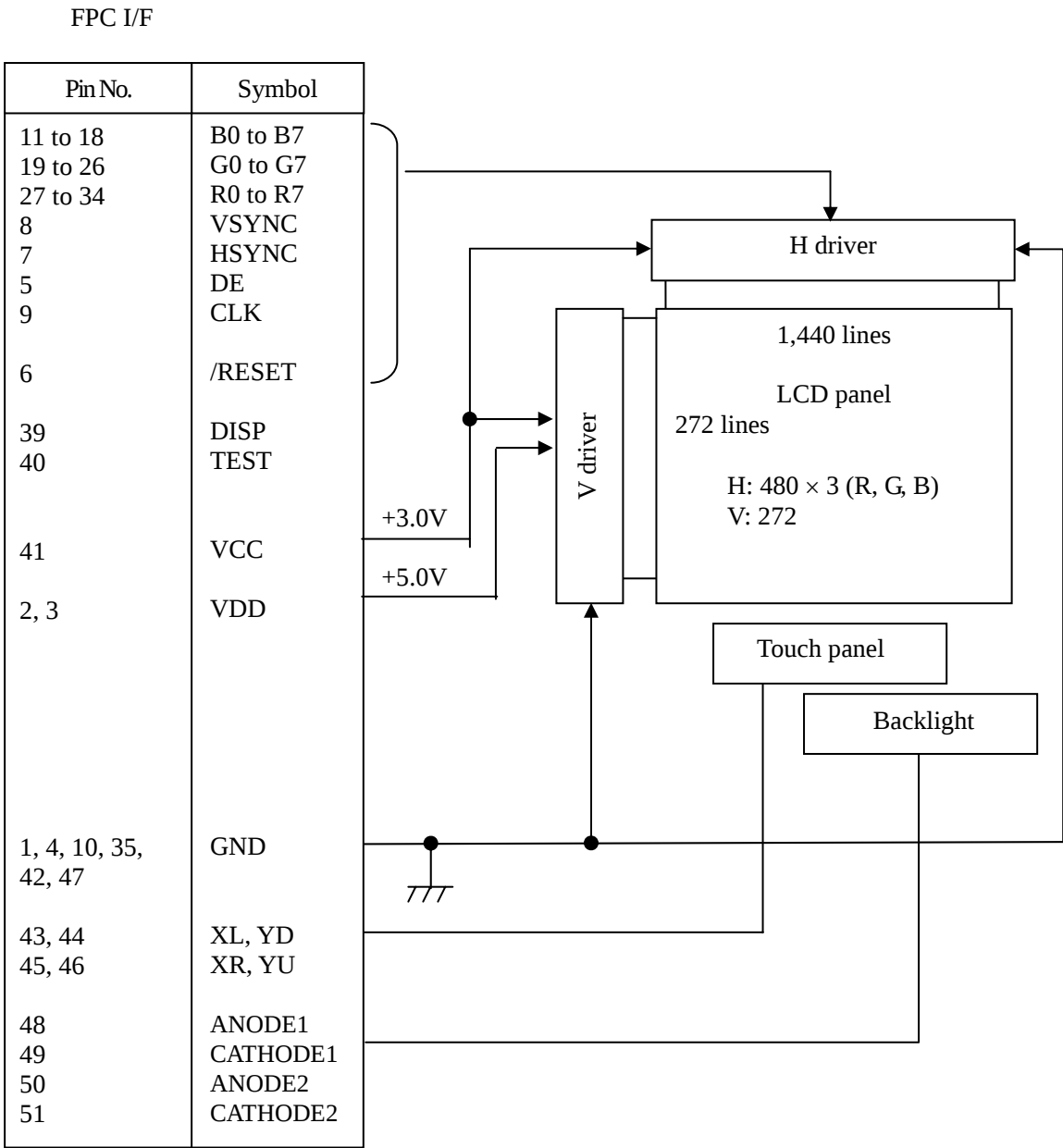
2. GENERAL SPECIFICATIONS

Display area	95.04 (H) × 53.856 (V) mm
Diagonal size of display	11cm (4.3 inches)
Drive system	a-Si TFT active matrix
Display color	16,777,216 colors
Pixel	480 (H) × 272 (V) pixels
Pixel arrangement	RGB (Red dot, Green dot, Blue dot) vertical stripe
Dot pitch	0.066 (H) × 0.198 (V) mm
Pixel pitch	0.198 (H) × 0.198 (V) mm
Module size	105.5 (H) × 67.2 (V) × 4.8 (D) mm (typ.)
Weight	72 g (typ.)
Touch panel surface	Antiglare
Touch panel pencil-hardness	3H (min.) [by JIS K5400]
Designed viewing direction	Viewing direction without image reversal: down side (6 o'clock)
Luminance	At IL = 20mA, with Touch panel 500cd/m ² (typ.)
Contrast ratio	At IL = 20mA, with Touch panel 500:1 (typ.)
Color gamut	At LCD panel center 60% (typ.) [against NTSC color space]
Response time	Ton + Toff (10% ← → 90%) 33ms (typ.)
Signal system	8-bit digital signals for data of RGB colors, Dot clock (CLK), DE, Horizontal synchronous signal (HSYNC), Vertical synchronous signal (VSYNC), Reset signal (/RESET)
Supply voltage	VCC: 3.0V (typ., for Logic) VDD: 5.0V (typ., for LCD driver)
Power consumption	LCD panel + Driver: 87 mW (typ.) Backlight: 512 mW (typ., at IL = 20mA)



3. BLOCK DIAGRAM





4. DETAILED SPECIFICATIONS

4.1 MECHANICAL SPECIFICATIONS

Parameter	Specification	Unit
Module size	105.5 ± 0.3 (W) $\times$ 67.2 ± 0.3 (H) $\times$ 4.8 ± 0.3 (D) Note1	mm
Display area	95.04 (H) $\times$ 53.856 (V) Note2	mm
Weight	72 (typ.), 74 (max.)	g

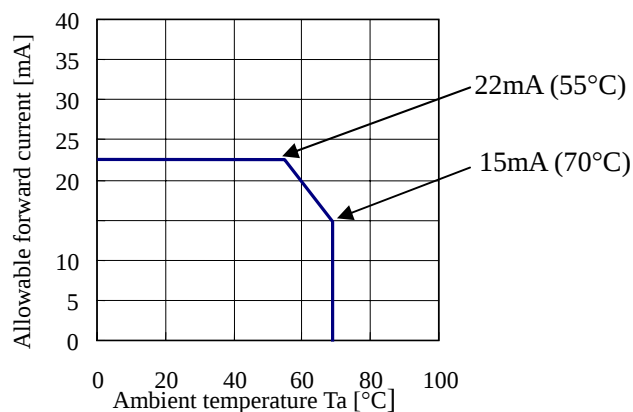
Note1: Excluding FPC and mounted parts.

Note2: See "7. OUTLINE DRAWINGS".

4.2 ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Rating	Unit	Remarks
Supply voltage	VCC	-0.3 to +6.0	V	Ta= 25°C
	VDD	-0.3 to +6.0		
Logic input voltage	VI	-0.3 to VCC+0.3	V	Logic signals
Backlight	Reverse voltage	VR	≤ 20	Ta= 25°C, These values are applied for both Anode1 and 2.
	Power dissipation	PD	≤ 492	
	Forward current	IL	Note1	-
	Pulse forward current	IFP	100	Pulse width ≤ 10ms, Duty ≤ 1/10
Storage temperature	Tst	-30 to +80	°C	-
Operating temperature	Top	-20 to +70		Product surface Note2
Relative humidity Note3	RH	≤ 95	%	Ta ≤ 40°C
		≤ 85		40°C < Ta ≤ 50°C
		≤ 55		50°C < Ta ≤ 60°C
		≤ 36		60°C < Ta ≤ 70°C
Absolute humidity Note3	AH	≤ 70 Note4	g/m ³	Ta > 70°C
Storage altitude		≤ 13,600	m	-30°C ≤ Ta ≤ 80°C
Operating altitude		≤ 4,850	m	-20°C ≤ Ta ≤ 70°C

Note1: Allowable forward current



Note2: Measured at display area

Note3: No condensation

Note4: Water amount at Ta= 70°C and RH= 36%

4.3 ELECTRICAL CHARACTERISTICS

(1) Logic/ LCD driving

(Ta= 25°C)

Parameter	Symbol	min.	typ.	max.	Unit	Remarks
Logic supply voltage	VCC	2.3	3.0	3.6	V	-
LCD driver supply voltage	VDD	4.8	5.0	5.2	V	-
Logic input high voltage	VIH	0.7VCC	-	VCC	V	Logic signal
Logic input low voltage	VIL	0	-	0.3VCC	V	
VCC supply current	ICC	-	4	8	mA	at VCC= 3.0V, VDD=5.0V Note1
VDD supply current	IDD	-	15	24	mA	at VCC= 3.0V, VDD=5.0V Note1

Note1: PPHCK= 10.87MHz, HSYNC= 20.7kHz, VSYNC= 75Hz,
Checkered flag pattern (by EIAJ ED-2522)



(2) Backlight

(Ta= 25°C)

Parameter	Symbol	min.	typ.	max.	Unit	Remarks
Forward Current	IL1, 2	-	20	22	mA	-
Forward Voltage	VL1, 2	-	12.8	14	V	at IL= 20mA



(3) Touch panel

(Ta= 25°C)

Parameter	Symbol	min.	typ.	max.	Unit	Remarks
Touch panel input voltage	Vtp	-	-	5.5	V	-
Resistor between terminals(XL-XR)	Rx	180	-	1,100	Ω	-
Resistor between terminals(YU-YD)	Ry	160	-	450	Ω	-
Line linearity (X direction)	Xlin	-	-	1.5	%	Note1
Line linearity (Y direction)	Ylin	-	-	1.5	%	Note1
Insulation resistance	Rins	20	-	-	MΩ	at DC 25V
Static capacitance	Ctp	-	-	100	nF	-
Chattering	Chat	-	-	10	ms	Note1
Operation starting force	Ost	-	-	1.177	N	Note1, Note2
				120	gf	
Surface hardness	Hs	3	-	-	H	Pencil hardness [by JIS K5400]
Point hitting life	Lhp	1,000,000	-	-	times	Polyacetal stylus pen: R0.8mm Load: 2.45N(250gf)
	Lhr	1,000,000	-	-	times	Silicon rubber: R8mm, Hardness 60° Load: 2.94N(300gf)
Line writing life	Lwl	50,000	-	-	times	Polyacetal stylus pen: R0.8mm Load: 2.45N(250gf), 300mm/s, 35mm, 0.5mm inside of Response area.

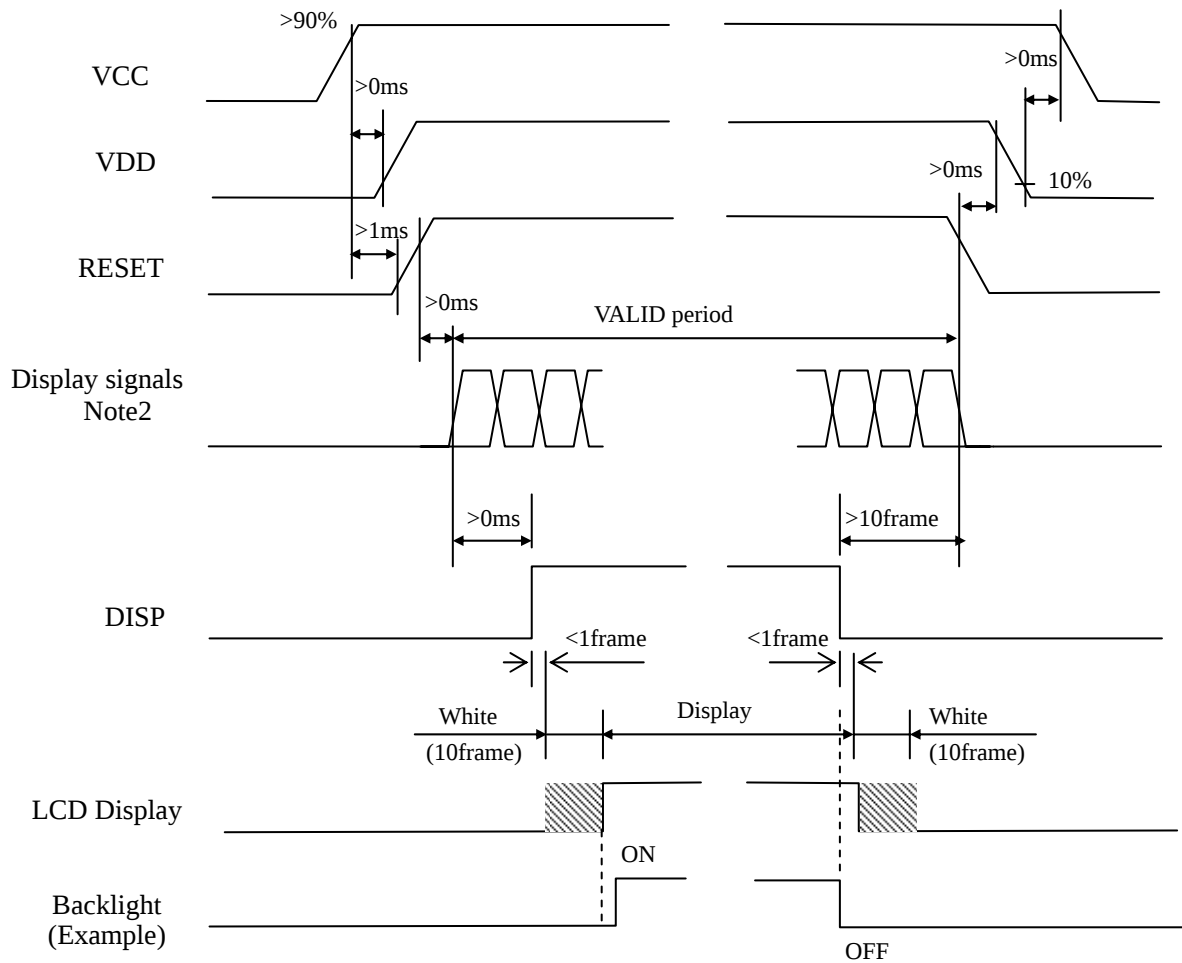


Note1: Input methods are a Finger or R0.8mm Polyacetal Stylus Pen. Input area is Display area.

Note2: Test condition

Resistance between X and Y axis must be 2kΩ or less, and the test voltage is 5V DC.

4.4 POWER SUPPLY VOLTAGE SEQUENCE



Note1: Supply voltage sequence must be followed above sequence diagram.

Note2: Display signals (CLK, HSYNC, VSYNC, DE, R0 to R7, G0 to G7, B0 to B7) must be Low or High-impedance, exclude the VALID period (See above sequence diagram), in order to avoid that internal circuits is damaged.

Note3: All signals should not be interrupted during the operation. Even if the signals recover, the LCD module may not be operated correctly. In this case, reset the sequence again.

4.5 INTERFACE PIN CONNECTIONS

CN1 (FPC)

Adaptable socket: (FH23-51S-0.3SHW(06)) (Hirose Electric Co., Ltd.(HRS))

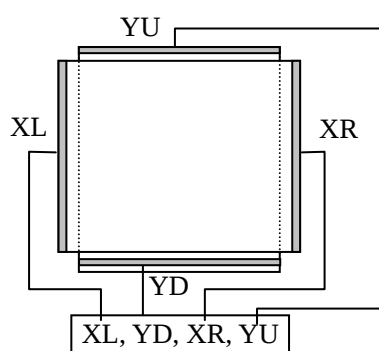
Pin No.	Symbols	Functions	Pin No.	Symbols	Functions
1	GND	Ground Note1	27	R0	Red data (LSB)
2	VDD	Power supply	28	R1	Red data
3	VDD		29	R2	Red data
4	GND	Ground Note1	30	R3	Red data
5	DE	Data enable signal	31	R4	Red data
6	/RESET	Reset	32	R5	Red data
7	HSYNC	Horizontal synchronous signal	33	R6	Red data
8	VSYNC	Vertical synchronous signal	34	R7	Red data (MSB)
9	CLK	Dot clock	35	GND	Ground Note1
10	GND	Ground Note1	36	RSVD	Keep this pin Open.
11	B0	Blue data (LSB)	37	RSVD	Keep this pin Open.
12	B1	Blue data	38	RSVD	Keep this pin Open.
13	B2	Blue data	39	DISP	Display ON/OFF
14	B3	Blue data	40	TEST	Keep this pin H.
15	B4	Blue data	41	VCC	Power supply (Logic)
16	B5	Blue data	42	GND	Ground Note1
17	B6	Blue data	43	XL	Horizontal terminal (Left side)
18	B7	Blue data (MSB)	44	YD	Vertical terminal (Down side)
19	G0	Green data (LSB)	45	XR	Horizontal terminal (Right side)
20	G1	Green data	46	YU	Vertical terminal (Up side)
21	G2	Green data	47	GND	Ground Note1
22	G3	Green data	48	ANODE1	LED1 voltage (Anode)
23	G4	Green data	49	CATHODE1	LED1 voltage (Cathode)
24	G5	Green data	50	ANODE2	LED2 voltage (Anode)
25	G6	Green data	51	CATHODE2	LED2 voltage (Cathode)
26	G7	Green data (MSB)			

Note1: All GND terminals should be used without any non-connected lines.

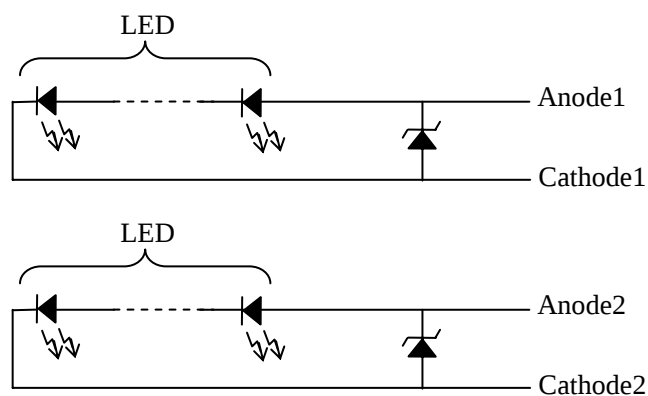
Note2: Do not fold the FPC. When the FPC is folded, pattern disconnection may be caused. In case of bending FPC, the minimum curvature (R) must be more than 1.0 mm.

Description of terminals

Terminals	Description
/RESET	When /RESET is L, an internal reset is performed. The reset operation is executed at the /RESET signal level. Be sure to perform reset via this pin at power application.
DISP	Display ON/ OFF mode control. Internally pulled high. When DISP is L, input data is invalid and display OFF (white).
YU,XR,YD,XL	Refer to the below “ Circuits of touch panel ”.
ANODE, CATHODE	Refer to the below “ Circuits of backlight ”.



Circuits of touch panel



Circuits of backlight

4.6 DISPLAY COLORS AND INPUT DATA SIGNALS

This product can display equivalent of 16,777,216 colors in 256 gray scales.
Also the relation between display colors and input data signals is as the following table.

Display colors		Data signal (0: Low level, 1: High level)																							
		R7	R6	R5	R4	R3	R2	R1	R0	G7	G6	G5	G4	G3	G2	G1	G0	B7	B6	B5	B4	B3	B2	B1	B0
Basic Colors	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Magenta	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	Cyan	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
	Yellow	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
	White	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
Red gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	dark	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	↑					:								:							:				
	↓					:								:							:				
	bright	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	Red	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
Green gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0
	↑					:								:							:				
	↓					:								:							:				
	bright	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1	0	0	0	0	0	0	0	0
	Green	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0
Blue gray scale	Black	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
	dark	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0
	↑					:								:							:				
	↓					:								:							:				
	bright	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	0	1
	Blue	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1	1	1	1	1

4.7 DISPLAY POSITIONS

The following table is the coordinates per pixel (See figure of "4.8 SCANNING DIRECTIONS".).

C (0, 0)

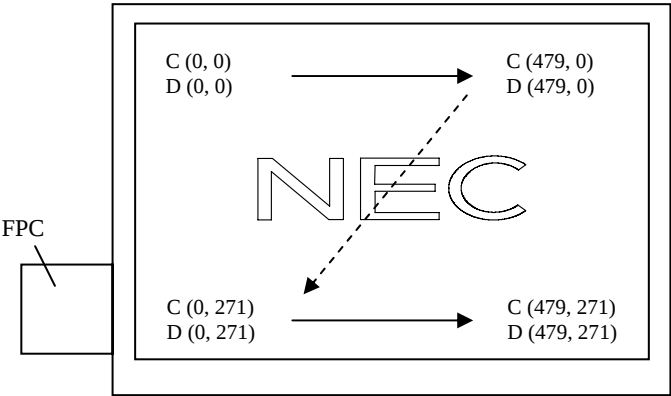
C (1, 0)

R	G	B	R	G	B
---	---	---	---	---	---

C(0, 0)	C(1, 0)	...	C(X, 0)	...	C(478, 0)	C(479, 0)
C(0, 1)	C(1, 1)	...	C(X, 1)	...	C(478, 1)	C(479, 1)
⋮	⋮	⋮	⋮	⋮	⋮	⋮
C(0, Y)	C(1, Y)	...	C(X, Y)	...	C(478, Y)	C(479, Y)
⋮	⋮	⋮	⋮	⋮	⋮	⋮
C(0, 270)	C(1, 270)	...	C(X, 270)	...	C(478, 270)	C(479, 270)
C(0, 271)	C(1, 271)	...	C(X, 271)	...	C(478, 271)	C(479, 271)

4.8 SCANNING DIRECTIONS

The following figures are seen from a front view. Also the arrow shows the direction of scan.



Note1: Meaning of C (X, Y) and D (X, Y)
C (X, Y): The coordinates of the display position (See "4.7 DISPLAY POSITIONS".)
D (X, Y): The data number of input signal for LCD panel

4.9 INPUT SIGNAL TIMINGS

RGB interface (Ta= 25°C, VCC= 3.0V, VDD=5.0V)

(1) Timing characteristics

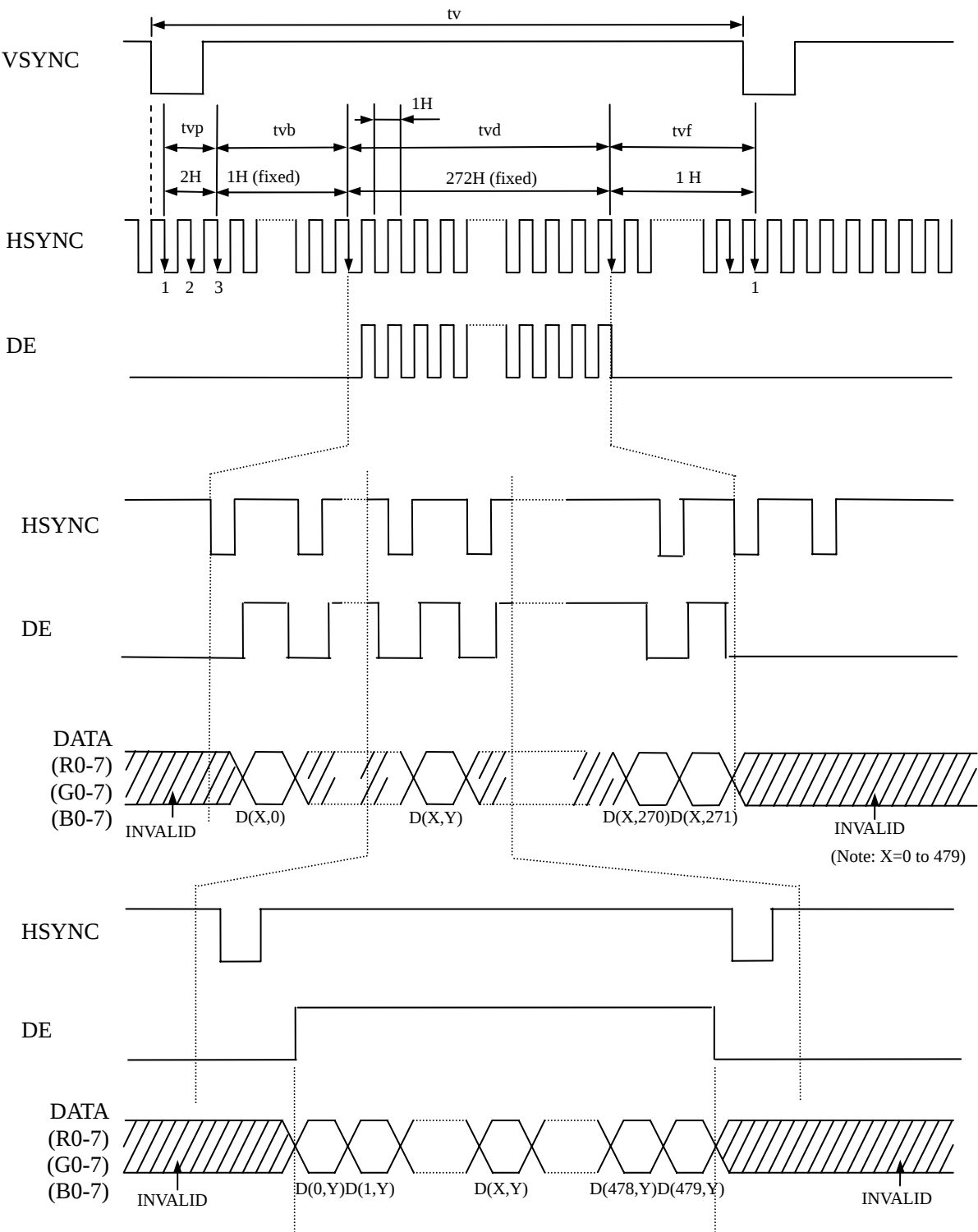
Parameter			Symbol	min.	typ.	max.	Unit	Remarks
CLK	Frequency		1/tc	8.69	10.87	11.59	MHz	-
	Duty		tcd	0.4	0.5	0.6	-	-
	Rise time, Fall time		tcrf	-	-	2	ns	-
DATA (R0-7) (G0-7) (B0-7)	CLK-DATA	Setup time	tds	15	-	-	ns	-
		Hold time	tdh	15	-	-	ns	
	Rise time, Fall time		tdrf	-	-	2	ns	
DE	CLK-DE	Setup time	tdes	15	-	-	ns	-
		Hold time	tdeh	15	-	-	ns	
	Rise time, Fall time		tderf	-	-	2	ns	
HSYNC	Cycle		th	45.3	48.3	60.4	μs	20.7kHz (typ.)
				496	525	-	CLK	-
	Display period		thd	480			CLK	
	Front-porch		thf	2	2	-	CLK	
	Pulse width		thp	2	41	-	CLK	
	Back-porch		thb	2			CLK	
	CLK-HSYNC	Setup time	ths	15	-	-	ns	
		Hold time	thh	15	-	-	ns	
VSYNC	Cycle		tv	12.5	13.33	16.67	ms	75Hz (typ.)
				275	276	-	H	-
	Display period		tvd	272			H	
	Front-porch		tvf	1	1	-	H	
	Pulse width		tvp	1	2	-	H	
	Back-porch		tvb	1			H	
	VSYNC-HSYNC	Setup time	tvhs	15	-	-	ns	
		Hold time	tvhh	15	-	-	ns	
DISP	Rise time, Fall time		tdiss	15	-	-	ns	-
				15	-	-	ns	
	Rise time, Fall time		tdisrf	-	-	2	ns	

Note1: Definition of parameters is as follows.

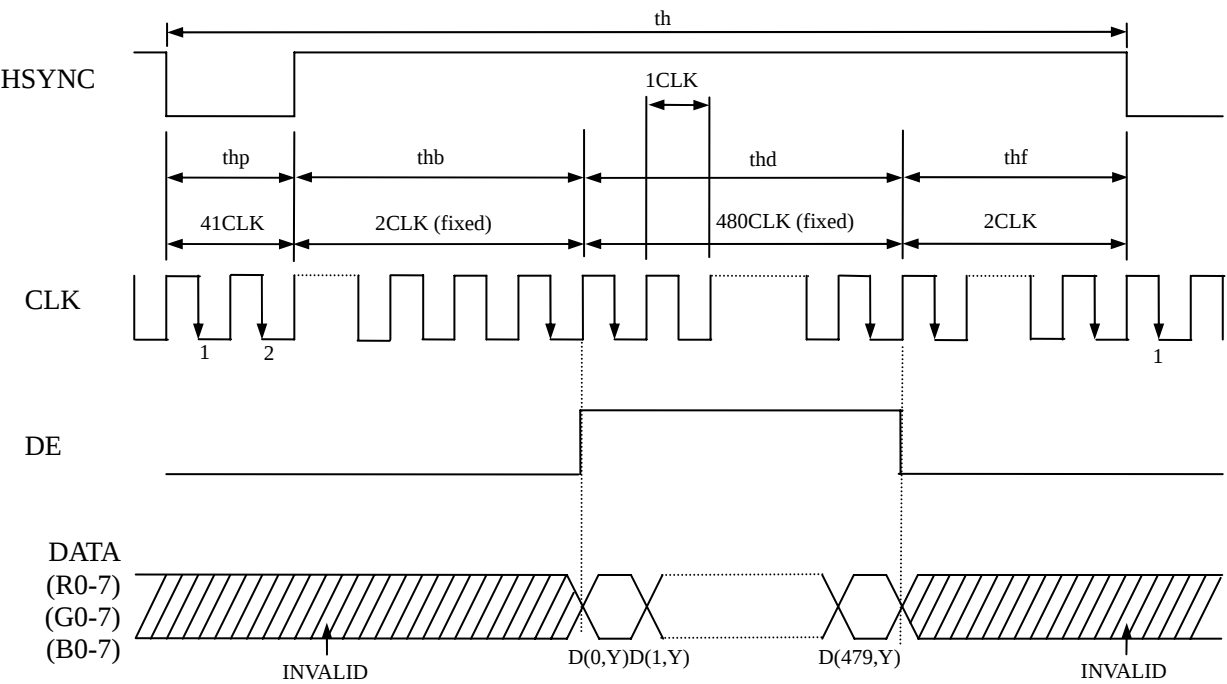
tc= 1CLK, tcd= tch/tc, th= 1H

Note2: All parameters should be kept within the specified range.

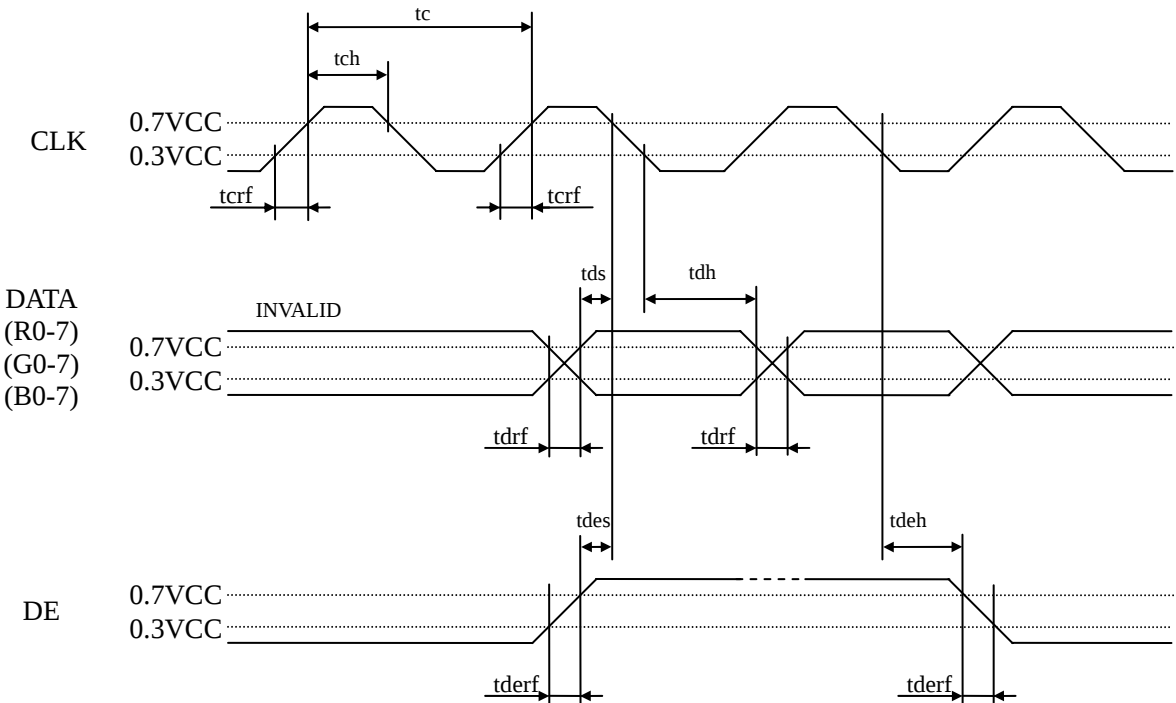
(2) Input signal timing chart

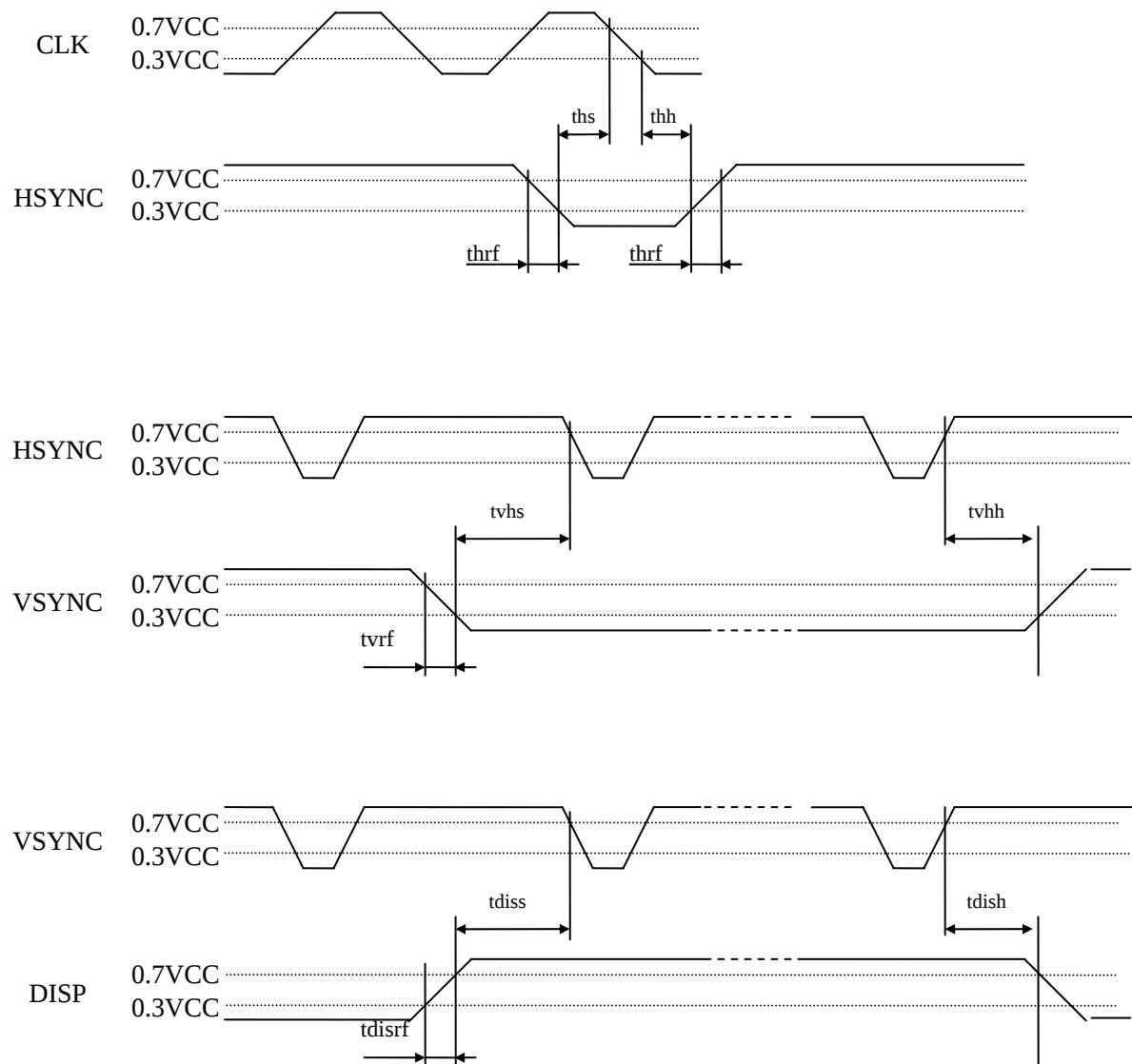


Note1: Unless otherwise specified, the input level is defined to be $V_{IH} = 0.7V_{CC}$, $V_{IL} = 0.3V_{CC}$.



(Note: Y=0 to 271)





Note1: Unless otherwise specified, the input level is defined to be $V_{IH}=0.7V_{CC}$, $V_{IL}=0.3V_{CC}$.

4.10 OPTICAL CHARACTERISTICS

(Note1, Note2)

Parameter	Condition	Symbol	min.	typ.	max.	Unit	Remarks
Luminance	White at center $\theta R = 0^\circ, \theta L = 0^\circ, \theta U = 0^\circ, \theta D = 0^\circ$	L	300	500	-	cd/m ²	-
Contrast ratio	White/Black at center $\theta R = 0^\circ, \theta L = 0^\circ, \theta U = 0^\circ, \theta D = 0^\circ$	CR	300	500	-	-	Note3
Luminance uniformity	White $\theta R = 0^\circ, \theta L = 0^\circ, \theta U = 0^\circ, \theta D = 0^\circ$ Maximum luminance: 100%	LU	70	80	-	%	Note4

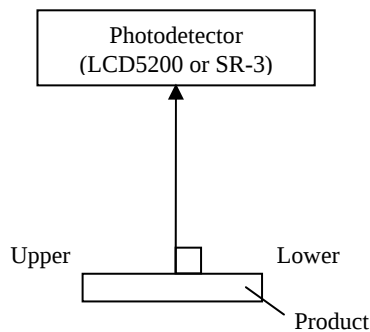
Reference data

(Note1, Note2)

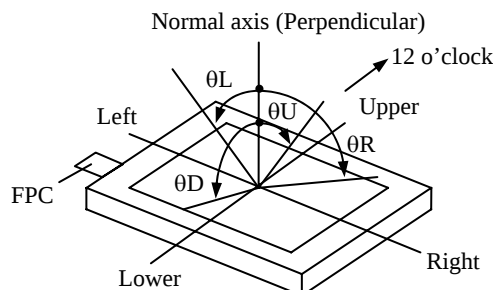
Parameter	Condition	Symbol	min.	typ.	max.	Unit	Remarks
Chromaticity coordinates	White	Wx	0.23	0.28	0.33	-	Note5
		Wy	0.26	0.31	0.36	-	
Color gamut	$\theta R = 0^\circ, \theta L = 0^\circ, \theta U = 0^\circ, \theta D = 0^\circ$ at center, against NTSC color space	C	50	60	-	%	
Response time	White to black 90%→10%	Ton	-	8	-	ms	Note6 Note7
	Black to white 10%→90%	Toff	-	25	-		
Viewing angle	Right $\theta U = 0^\circ, \theta D = 0^\circ, CR \geq 10$	θR	-	80	-	°	-
	Left $\theta U = 0^\circ, \theta D = 0^\circ, CR \geq 10$	θL	-	80	-	°	
	Up $\theta R = 0^\circ, \theta L = 0^\circ, CR \geq 10$	θU	-	60	-	°	
	Down $\theta R = 0^\circ, \theta L = 0^\circ, CR \geq 10$	θD	-	80	-	°	

Note1: Measurement conditions are as follows.

Ta= 25°C, VCC= 3.0V, VDD= 5.0V, IL= 20mA, with touch panel



Note2: Definition of viewing angles



Note3: Definition of contrast ratio

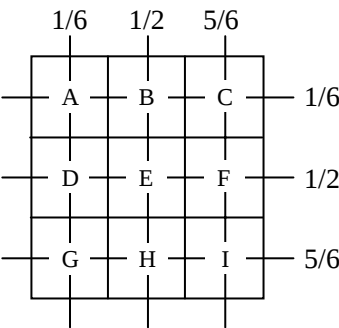
The contrast ratio is calculated by using the following formula.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance of white screen}}{\text{Luminance of black screen}}$$

Note4: Definition of luminance uniformity

Luminance uniformity is calculated by using the following formula.

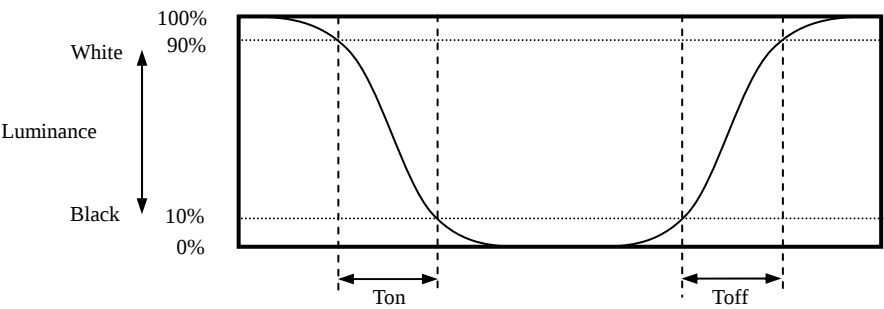
$$\text{Luminance uniformity (LU)} = \frac{\text{Minimum luminance from A to I}}{\text{Maximum luminance from A to I}} \times 100$$



Note5: The White chromaticity coordinates are deviated by the LED deviation in addition to color filter deviation.

Note6: Definition of response times

Response time is measured, the luminance changes from "white" to "black", or "black" to "white" on the same screen point, by photo-detector. Ton is the time it takes the luminance change from 90% down to 10%. Also Toff is the time it takes the luminance change from 10% up to 90% (See the following diagram.).



Note7: Product surface temperature: Top= 25°C

5. RELIABILITY TESTS

(Note1)

Test item	Condition	Judgment
High temperature and humidity (Operation)	① $60 \pm 2^{\circ}\text{C}$, RH= 90%, 240 hours ② Display data is black.	No display malfunctions
Heat cycle (Operation)	① $-20 \pm 3^{\circ}\text{C}$...1 hour $70 \pm 3^{\circ}\text{C}$...1 hour ② 50 cycles, 4 hours/cycle ③ Display data is black.	
Thermal shock (Non operation)	① $-30 \pm 3^{\circ}\text{C}$...30 minutes $80 \pm 3^{\circ}\text{C}$...30 minutes ② 100 cycles, 1 hour/cycle ③ Temperature transition time is within 5 minutes.	
Low pressure (Non operation)	① 15kPa ② $-30 \pm 3^{\circ}\text{C}$...24 hours ③ $80 \pm 3^{\circ}\text{C}$...24 hours	
Low pressure (Operation)	① 53.3kPa ② $-20 \pm 3^{\circ}\text{C}$...24 hours ③ $70 \pm 3^{\circ}\text{C}$...24 hours	
ESD (Operation)	① 150pF, 150Ω, $\pm 10\text{kV}$ ② 3 places on a panel surface ③ 10 times each places at 1 sec interval	
Dust (Operation)	① Sample dust: No. 15 (by JIS-Z8901) ② 15 seconds stir ③ 8 times repeat at 1 hour interval	No display malfunctions No physical damages
Vibration (Operation)	① 30 to 100Hz, 19.6m/s^2 (2G) ② 30 minutes/cycle ③ X, Y, Z directions ④ 1 times each directions	
Mechanical shock (Non operation)	① $3,920\text{m/s}^2$, 2.5ms ② $\pm X$, $\pm Y$, $\pm Z$ directions ③ 1 times each directions	

Note1: Display and appearance are checked under environmental conditions equivalent to the inspection conditions of defect specifications.



6. PRECAUTIONS

6.1 MEANING OF CAUTION SIGNS

The following caution signs have very important meaning. **Be sure to read "6.2 CAUTIONS" and "6.3 ATTENTIONS", after understanding these contents!**



This sign has the meaning that customer will be injured by himself or the product will sustain a damage, if customer has wrong operations.



This sign has the meaning that customer will be injured by himself, if customer has wrong operations.



6.2 CAUTIONS



- * Do not touch the working backlight. There is a danger of burn injury.
- * Do not shock and press the LCD panel and the backlight! There is a danger of breaking, because they are made of glass. (Shock: To be not greater 3,920m/s² and to be not greater 2.5ms)



6.3 ATTENTIONS



6.3.1 Handling of the product

- ① Take hold of both ends without touching the FPC when the product (LCD module) is picked up from the tray.
- ② Do not hook nor pull the FPC in order to avoid any damage.
- ③ When the product is put on the table temporarily, display surface must be placed downward.
- ④ When handling the product, take the measures of electrostatic discharge with such as earth band, ionic shower and so on, because the product may be damaged by electrostatic.
- ⑤ The product must be installed and/or handled without any stress such as bends or twist. Bends, twist or any stress to any portion may cause display failures. And also do not put heavy or hard materials on the product.
- ⑥ Do not hit or rub the surface of touch panel with hard materials, because it is easily scratched. (Touch panel pencil-hardness: 3H)
- ⑦ When cleaning the T/P surface, wipe it with a soft dry cloth.
- ⑧ Do not push nor pull the FPC while the product is working.
- ⑨ Do not fold the FPC. When the FPC is folded, pattern disconnection may be caused. In case of bending FPC, the minimum curvature (R) must be more than 1.0 mm.
- ⑩ When installing the product, do not contact a conductor such as a metal to the FPC excluding the terminal area. There is a risk of short circuit which is caused by breakage of insulation layer of the FPC.
- ⑪ Do not adjust the variable resistor which is mounted on the FPC.
- ⑫ When installing the product, apply the waterproof design to avoid going of water into the product.
- ⑬ If the product is subjected to direct sunlight for a long time, touch panel transmission may be degraded.
- ⑭ Usually liquid crystals don't leak through the breakage of glasses because of the surface tension of thin layer and the construction of LCD panel. But, if you contact with liquid crystal for the worst, please wash it out with soap.



6.3.2 Environment

- ① Do not operate or store in high temperature, high humidity, dewdrop atmosphere or corrosive gases. Keep the product in packing box with antistatic pouch in room temperature to avoid for dusts and sunlight, when storing the product.
- ② In order to prevent dew condensation occurring by temperature difference, the product packing box should be opened after enough time being left under the environment of an unpacking room. Evaluate the leaving time sufficiently because a situation of dew condensation occurring is changed by the environmental temperature and humidity. (Recommended leaving time: 6 hours or more with packing state)
- ③ Do not operate in high magnetic field. Circuits may be broken down by it.
- ④ This product is not designed as radiation hardened.

6.3.3 Characteristics

The following items are neither defects nor failures.

- ① Response time, luminance and color may be changed by ambient temperature.
- ② Display mura, flicker, vertical seam or small spot may be observed depending on display patterns.
- ③ Do not display the fixed pattern for a long time because it may cause image sticking.
- ④ Optical characteristics may be changed depending on input signal timings.
- ⑤ Touch panel film has polarizing characteristic. And the polarizer characteristics differ among products. Therefore, when seeing the displays through the other polarizing material (for example polarizing sunglasses), some displays can not be seen and some displays look different color darker because of polarizer characteristic mismatching between touch panel film and the other polarizing material.

6.3.4 Other

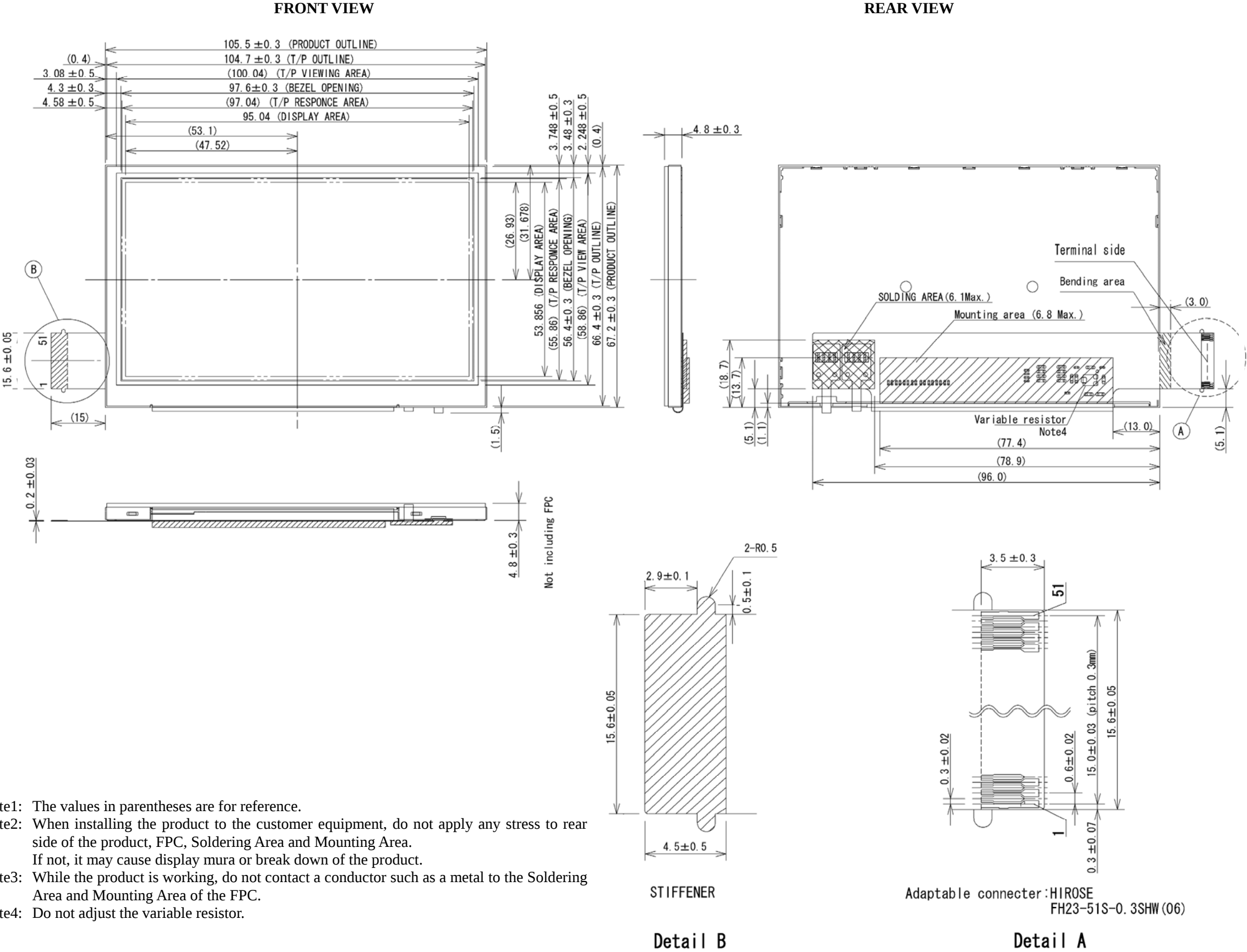
- ① All GND terminals should be used without any non-connected lines.
- ② Do not disassemble the product.
- ③ Pack the product with original shipping package, in order to avoid any damages during transportation, when returning the product to NEC.
- ④ The information of China RoHS directive six hazardous substances or elements in this product is as follows

China RoHS directive six hazardous substances or elements					
Lead (Pb)	Mercury (Hg)	Cadmium (Cd)	Hexavalent Chromium (Cr VI)	Polybrominated Biphenyls (PBB)	Polybrominated Biphenyl Ethers (PBDE)
×	○	○	○	○	○

Note1: ○: This indicates that the poisonous or harmful material in all the homogeneous materials for this part is equal or below the limitation level of SJ/T11363-2006 standard regulation.
×: This indicates that the poisonous or harmful material in all the homogeneous materials for this part is above the limitation level of SJ/T11363-2006 standard regulation.



7. OUTLINE DRAWINGS

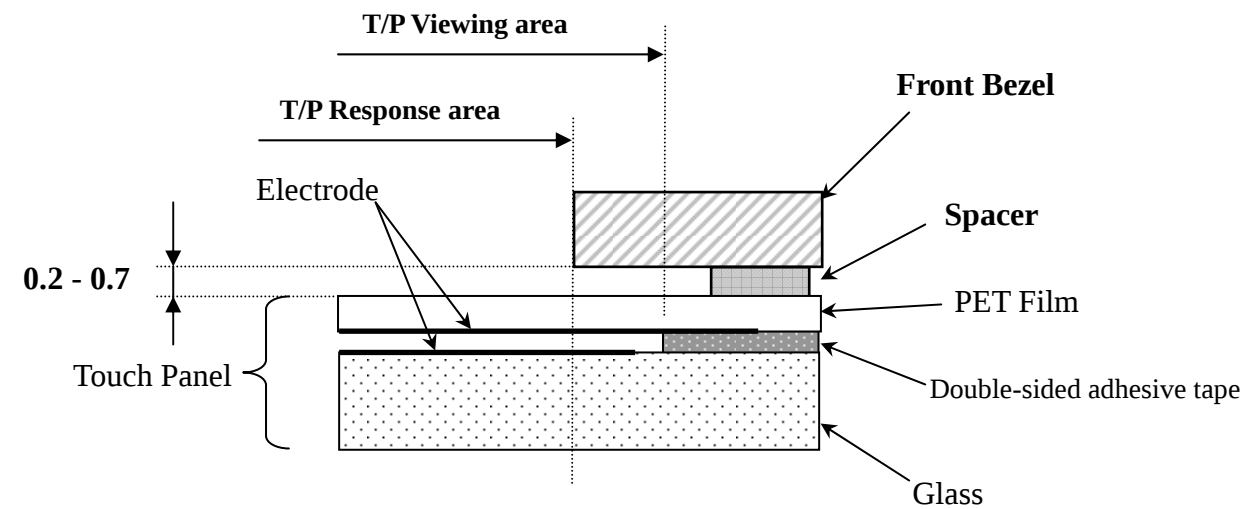


Note1: The values in parentheses are for reference.
Note2: When installing the product to the customer equipment, do not apply any stress to rear side of the product, FPC, Soldering Area and Mounting Area.
If not, it may cause display mura or break down of the product.
Note3: While the product is working, do not contact a conductor such as a metal to the Soldering Area and Mounting Area of the FPC.
Note4: Do not adjust the variable resistor.

Pin No.	Symbol	Pin No.	Symbol
1	GND	26	G7
2	VDD	27	R0
3	VDD	28	R1
4	GND	29	R2
5	DE	30	R3
6	/RESET	31	R4
7	HSYNC	32	R5
8	VSYNC	33	R6
9	CLK	34	R7
10	GND	35	GND
11	B0	36	RSVD
12	B1	37	RSVD
13	B2	38	RSVD
14	B3	39	DISP
15	B4	40	TEST
16	B5	41	VCC
17	B6	42	GND
18	B7	43	XL
19	G0	44	YD
20	G1	45	XR
21	G2	46	YU
22	G3	47	GND
23	G4	48	ANODE1
24	G5	49	CATHODE1
25	G6	50	ANODE2
		51	CATHODE2

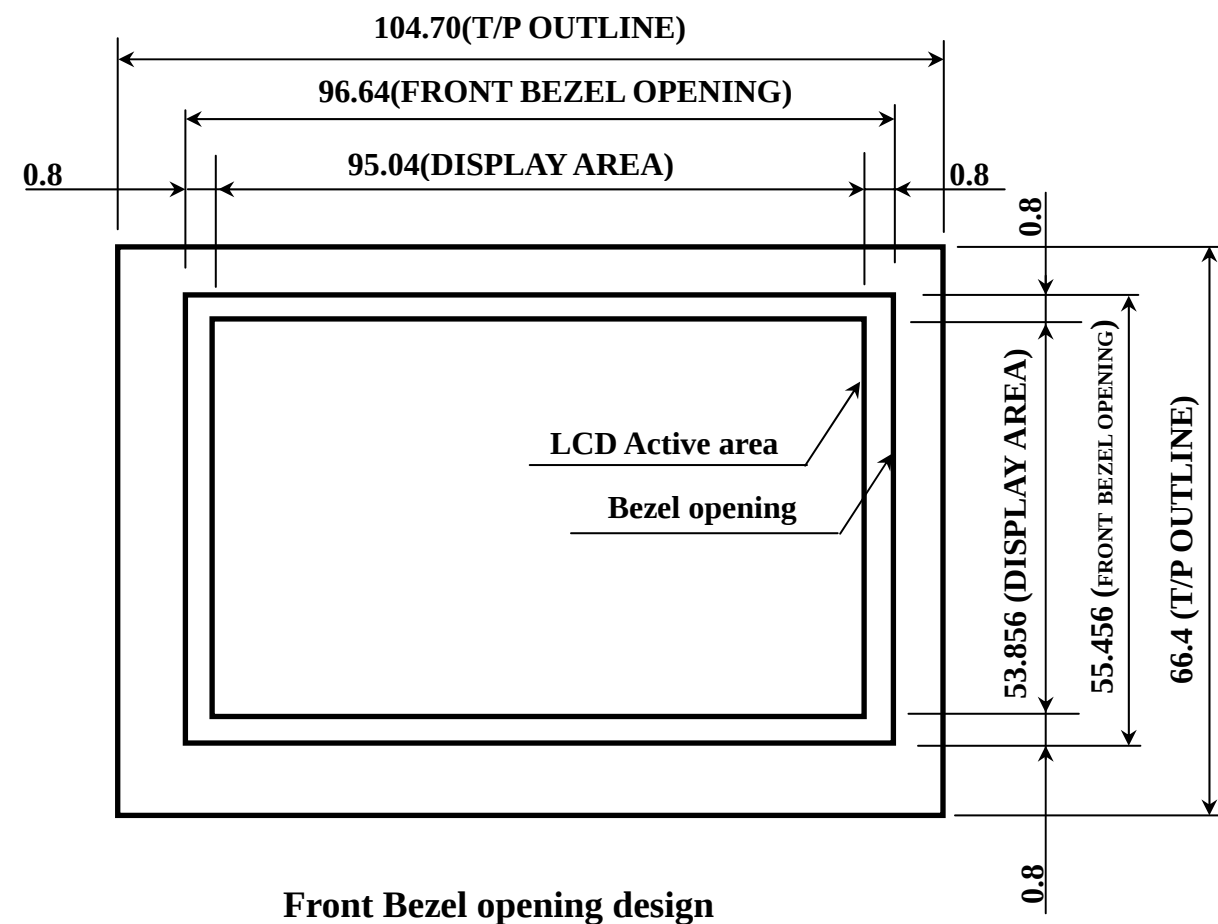
Unit: mm

8. RECOMMENDATION DESIGN OF FRONT BEZEL

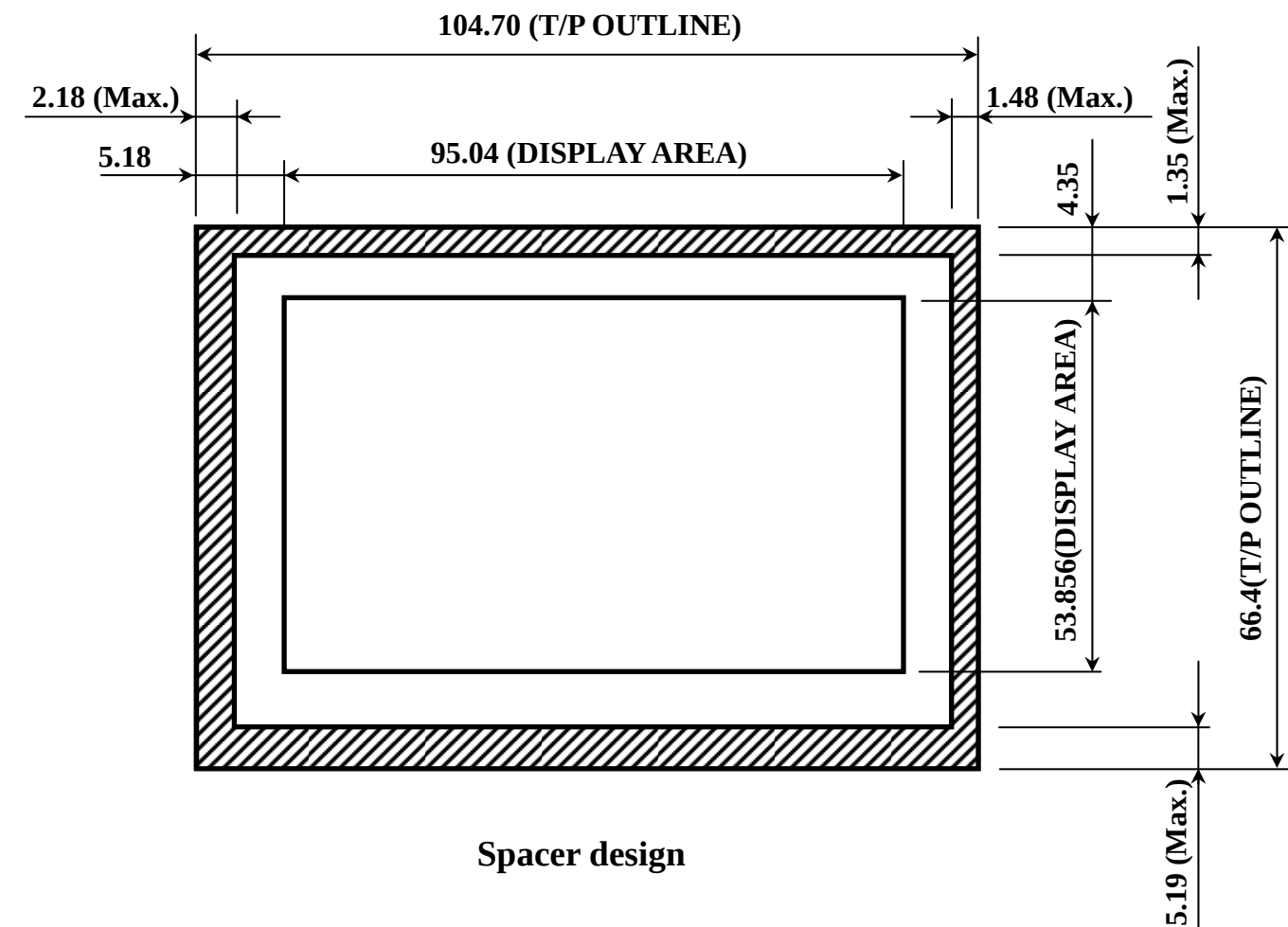


Design guidance for a front bezel and a spacer

1. Front Bezel opening design
 - a. Please place a front bezel opening to maintain the operation by a stylus pen inside the T/P response area.
 - b. Any pressures in the area between T/P response area and T/P viewing area are prohibited. Please use an appropriate material as the front bezel.
2. Spacer design
 - a. Please put a spacer, a cushion, on the front bezel. Do not use a double-sided adhesive tape because it adheres on the touch panel surface.
 - b. Please position the spacer over the Spacer area to avoid a "short".



Front Bezel opening design



Spacer design

Unit: mm